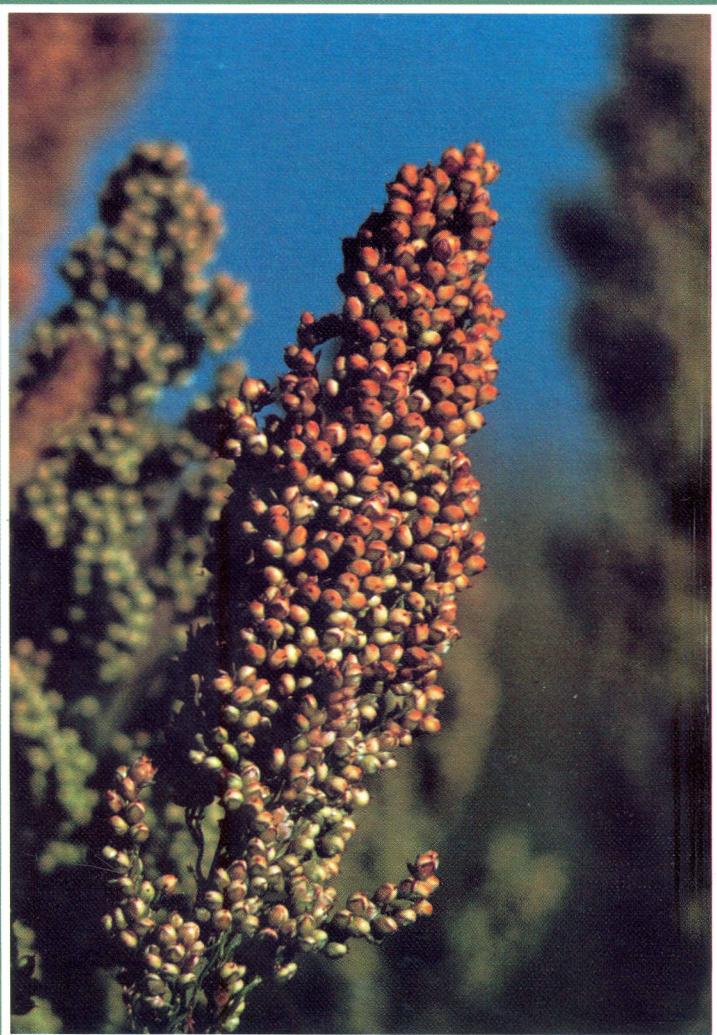


SORGHUM AND MILLETS

Chemistry and Technology



David A. V. Dendy, editor

CONTENTS

1. Sorghum and Millets: History, Taxonomy, and Distribution.

L. R. HOUSE, 1

Introduction, 1

Sorghum, 1

 History • Taxonomy • Distribution

Pearl Millet, 3

 History • Taxonomy • Distribution

Foxtail Millet, 4

 History • Taxonomy • Distribution

Finger Millet, 6

 History • Taxonomy • Distribution

Proso, 6

 History • Taxonomy • Distribution

Little Millet, 7

 Taxonomy • Distribution

Barnyard Millet, Sawa, 7

 History • Taxonomy • Distribution

Kodo Millet, 8

 History • Taxonomy • Distribution

Teff, 9

 History • Distribution

Fonio, 9

2. Sorghum and the Millets: Production and Importance.

D. A. V. DENDY, 11

Introduction, 11

Sorghum, 17

The Millets, 20

 Millet Consumption as Food • Millets for Feed

Forecast for Sorghum and the Millets, 25

3. Agronomic Principles.

L. R. HOUSE, M. OSMANZAI, M. I. GOMEZ, E. S. MONYO,
and S. C. GUPTA, 27

Introduction, 27

 Germ Plasm Resources • The Structure of the Seed

Genetics of Sorghum Grain Characteristics, 29

 Protein • Amino Acids • Carbohydrates • Tannins • Oil • Other Grain Traits

Forage Characteristics of Sorghum, 34

 Brown Midrib • Other Forage Traits

Genetics of Millet Grain Characteristics, 35

 Pearl Millet

Forage Characteristics of Pearl Millet, 38

 Brown Midrib • Other Forage Traits

Agronomy: Nutritional Considerations, 39

 Sorghum • Pearl Millet • Finger Millet

Agronomy: Management Aspects, 42
Crop Fertility • Moisture • Cropping Systems
Plant Development and Structure, 47
Sorghum • Pearl Millet • Finger Millet • Foxtail Millet • Proso • Kodo Millet • Little Millet
Sorghum Diseases, 53
Bacterial Diseases • Fungal Diseases • Viruses • Nematodes • Witchweed
Insect Pests of Sorghum, 59
Diseases of Pearl Millet, 62
Diseases of Finger Millet, 63
Insect Pests of Pearl and Finger Millets, 64
Conclusion, 64

4. Structure and Chemistry of Sorghum and Millets.

S. SERNA-SALDIVAR and L. W. ROONEY, 69

Introduction, 69
Classification, 71
Sorghum • Millets
Appearance and Genetics of Sorghum Grain, 72
Grain Morphology, 73
Sorghum • Millets
Chemical Composition, 81
Proximate Analysis • Carbohydrates • Proteins • Lipids • Minerals • Vitamins • Enzymes
Effect of Processing on Chemical Composition and Nutritional Value, 101
Decortication • Cooking and Parboiling • Malting • Fermentation
Antinutritional Factors, 108
Tannins • Phytic Acid • Cyanogenic Glycosides • Pearl Millet Goitrogens • Enzyme Inhibitors

5. Nutritional Properties of Sorghum and the Millets.

C. F. KLOPFENSTEIN and R. C. HOSENEY, 125

Introduction, 125
Sorghum, 125
Sorghum Carbohydrates • Sorghum Proteins • Protein Quality • Protein Digestibility • Sorghum Lipids • Minerals • Vitamins • Nutritional Benefits of Composite Foods • Antinutrients in Sorghum Grain
The Millets, 144
Pearl Millet • Proso Millet • Foxtail Millet • Finger Millet • Japanese Barnyard Millet • Kodo Millet • Teff • Fonio Millet
Conclusion, 157

6. Storage of Sorghum and Millets: Including Drying for Storage, with Particular Reference to Tropical Areas and the Mycotoxin Problem.

J. A. MFARLANE, A. E. JOHN, and R. C. MARDER, 169

Introduction, 169
General Considerations, 170
Specific Notes on Storage, 173
Sorghum • Pearl Millet • Proso, <i>Setaria</i> , and <i>Eleusine</i> (Finger) Millets • Teff • Fonio
Drying for Storage, 176
Sorghum Drying • Millet Drying
Acquired Toxins, 180
Mycotoxins in Sorghum • Mycotoxins in Millets

7. Traditional Uses of Sorghum and Millets.

D. S. MURTY and K. A. KUMAR, 185

Introduction, 185

Diversity of Traditional Sorghum and Millet Foods, 187

Milling, 187

Decortication • Grinding

Thick Porridges, 193

Tô • *Ugali* • Quality Criteria

Thin Porridges, 198

Ogi • Other Thin Porridges

Steam-Cooked Products, 199

Couscous

Fermented Breads, 202

Injera • *Kisra* • *Dosa*

Unfermented Breads, 206

Roti • Tortillas

Boiled Ricelike Products, 208

Alcoholic Beverages, 210

Dolo

Nonalcoholic Beverages, 213

Snack Foods, 215

Special Uses, 215

Popping • Parching • Scented Sorghums

Sweet Stalk or Chewing Sorghums

Future Research Needs, 217

8. New Milling Technologies and Products: Whole Plant Utilization by Milling and Separation of the Botanical and Chemical Components.

L. MUNCK, 223

Scope, 223

Sorghum and Millet Crops As Raw Materials for Milling and Separation Processes for Specific Products, 225

Grain Preparation for Milling, 229

Traditional Milling Techniques Compared With Mechanical Village Mills and Industrial Milling Plants, 229

Milling Machinery, 235

Historical Development in Sorghum-Eating Countries • Equipment for Dry and Semi-Wet

Milling of Sorghum and Millets • Roller Milling • Decortication

Dry and Semi-Wet Grain Milling Processes and Products, 249

Wet Milling of Sorghum, 253

Whole Sorghum Plant Milling and Separation, 256

Utilization of The Milled Products, 258

Industrialized Countries • Developing Countries

The Future of Sorghum and Millet Technology as a Vehicle for Agro-Industrial Development, 273

9. Lager Beers from Sorghum. L. HALLGREN, 283

Introduction, 283

The Lager Brewing Process, 283

Sorghum in Lager Beer Brewing, 284

Sorghum as Brewing Adjunct, 285

Laboratory Testing of Sorghum Brewer's Grits • Industrial Brewing with Sorghum Adjunct

Malting of Sorghum, 293

Mash Filtration, 294

The Future, 295

10. Opaque Beers. K. H. DAIBER and J. R. N. TAYLOR, 299

Introduction, 299

Ingredients, 299

Sorghum Malts • Millet Malts • Adjuncts

Brewing Technology, 309

Souring • Cooking • Mashing • Straining • Fermentation • Millet Beers

Beer Quality, 316

Quality Specifications • Nutritive Value

New Developments in Opaque Beer, 318

11. Sorghum and Millets for Forage and Feed.

P. J. BRAMEL-COX, K. A. KUMAR, J. D. HANCOCK,
and D. J. ANDREWS, 325

Introduction, 325

Sorghum, 326

Sorghum Forage • Sorghum Grain

Pearl Millet, 339

Utilization • Crop Management • Breeding and Genetics

Minor Millets, 351

Utilization • Crop Management • Breeding and Genetics

Conclusion, 354

12. Sweet Sorghum Substrate for Industrial Alcohol.

R. E. SCHAFFERT, 365

Introduction, 365

Development of Sweet Sorghum Cultivars in Brazil, 366

Breeding Methods for Sweet Sorghum Improvement • Minimum Quality Requirements •

Culture Management • Minimum Alcohol Yield • Determining PIU • New Cultivars

Conclusions, 370

Recommendations, 375

13. Quality Evaluation and Trading Standards.

D. R. SHIPMAN and M. H. EUSTROM, 375

Introduction, 375

Marketing, 376

Grain Standards, 376

Sampling, 378

Sampling Variability • Sampling Methods and Devices

Inspection Process, 386

Sorghum Classes • Physical Condition • Grading Accuracy

Millet, 394

Index, 397